



WELDING CONSUMABLE CERTIFICATE

Certificate No.: 921313-4417999-001_____

Report No.: 4417999_____

Port of: Hamburg, Germany_____

Date: 27 August 2020_____

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF DEUTSCHE NICKEL GMBH, ATTEND THEIR PLANT AT SCHWERTE, ON THE 27TH DAY OF AUGUST, 2020 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE GAS METAL ARC WELDING INCLUDING MIG/TIG WELDING SECTION:

<u>TRADE NAME</u>	<u>SPECIFICATION</u>	<u>GRADE OR CLASS</u>	<u>SHIELDING GAS</u>	<u>POSITION</u>	<u>CURRENT/ POLARITY</u>	<u>SIZE</u>
IGS-Nickel	AWS A5.14	ER Ni-1	Ar	F, HV	DCEP	0.8-1.6 mm
IGS-Nickel	AWS A5.14	ER Ni-1	Ar	F, HV	DCEN	1.6-4.0 mm
IGS-Silverin 400	AWS A.5.14	ER NiCu-7	Ar	F, HV	DCEP	0.8-1.6 mm
IGS-Silverin 400	AWS A5.14	ER NiCu-7	Ar	F, HV	DCEN	1.6-4.0 mm



Norbert Ross - SURVEYOR

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